Material Safety Data Sheet

Identity: Bismuth Telluride
Formula: Bi2Te3

SECTION I - GENERAL INFORMATION

Manufacturer: Stanford Advanced Materials (SAM)

The information below is believed to be accurate and represents the best information available to SAM. However, SAM makes no warranty, expressed or implied with respect to such information and assumes no liability resulting from its use.

SECTION II - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

Molecular weight: 800.76

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<tr>
<th>CAS #</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
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<td>1304-82-1</td>
<td>15 mg/m3</td>
<td>10 mg/m3</td>
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SECTION III – PHYSICAL/CHEMICAL CHARACTERISTICS

Physical States: Solid

Boiling Point: N/A
Melting Point: 573.00 C (1063.4 F)
Evaporation Rate: N/A
Solubility in water: Decomposes

Appearance and odor: Grey powder and pieces, no odor.

SECTION IV - FIRE AND EXPLOSION HAZARD DATA:

Method Used: Unknown
Explosive Limits: LEL: N/A UEL: N/A
Extinguishing Media: Use suitable extinguishing agent for surrounding material and type of fire

Special Fire Fighting Procedures:
Firefighters must wear full face, self-contained breathing apparatus with full protective clothing to prevent contact with skin and eyes. Fumes from fire are hazardous. Isolate runoff to prevent environmental pollution.

Unusual Fire and Explosion Hazards:
-When heated to decomposition, bismuth telluride may emit toxic fumes of tellurium.
-May react with water to evolve toxic gases.
-Moderate fire hazard by spontaneous chemical reaction with powerful oxidizing agents.
-Slight exposure hazard moisture.
SECTION V - REACTIVITY DATA

**Stability:** Stable

*Conditions to Avoid (stability):* None

*Incompatibility:* Strong acids, moisture, water and oxidizing agents.

**Hazardous Decomposition or Byproducts:** Fumes of tellurium.

**Hazardous Polymerization:** Will not occur

*Conditions to avoid (hazardous polymerization):* None

SECTION VI - HEALTH HAZARD DATA

**Routes of entry:** Inhalation? Yes  Skin? Yes  Eyes? Yes  Ingestion? Yes  Other?

-To the best of our knowledge the chemical, physical and toxicological properties of bismuth telluride have not been thoroughly investigated and recorded.

-Bismuth and its salts can cause kidney damage, although the degree of such damage is usually mild. Large doses can be fatal. Industrially it is considered one of the less toxic of the heavy metals. Serious and sometimes fatal poisoning may occur from the injection of large doses into closed cavities and from extensive application to burns.

**Signs and Symptoms of Overexposure:**

**Inhalation:** May cause a red, dry throat, coughing, metallic taste, dry mouth, garlic-like odor to breath, sweat and urine, loss of appetite, sleepiness and nausea.

**Ingestion:** May cause a dry mouth, diarrhea, bodily discomfort, albumin or other protein substances in the urine, skin disorders, garlic-like odor to breath and urine, loss of appetite, sleepiness and nausea.

**Skin:** May cause redness, inflammation and itching.

**Eye:** May cause redness, itching, burning and watering.

**Health Hazards (Acute and Chronic):**

**Inhalation:**

Acute: May cause irritation to the respiratory system, a dry mouth, metallic taste, gingivitis, garlic odor to breath, sweat and urine.

Chronic: May cause anorexia, nausea, depression, somnolence and affect the function of the liver and kidneys.

**Ingestion:**

Acute: May cause a dry mouth, suppression of sweat, malaise, albuminuria, diarrhea, skin reactions, stomatitis, diarrhea, headache, fever, rheumatic pain, black line on gums, garlic odor to breath and urine.

Chronic: May cause anorexia, anemia, black line on gums, ulcerative stomatitis, nausea, depression and somnolence. May affect the function of the liver and kidneys.

**Skin:**

Acute: May cause irritation and itching.

Chronic: May cause dermatitis.
Eye:
Acute: May cause irritation.
Chronic: No chronic health effects recorded.

Target Organs: May affect the skin, liver, kidneys and central nervous system.
Carcinogenicity: NTP? No  IARC Monographs? No  OSHA Regulated? No
Medical Conditions Aggravated by Exposure: Pre-existing skin and respiratory disorders.

Emergency and First Aid Procedures:
Inhalation:  Remove victim to fresh air, keep warm and quiet, and give oxygen if breathing is
difficult; seek medical attention
Ingestion:  Give 1-2 glasses of milk or water and induce vomiting, seek medical attention. Never
induce vomiting or give anything by mouth to an unconscious person
Skin:  Remove contaminated clothing, brush material off skin, wash affected area with mild soap and
water, and seek medical attention if symptoms persist
Eye:  Flush eyes with lukewarm water, lifting upper and lower eyelids for at least 15 minutes and seek
medical attention

SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE

Steps to be taken in case material is released or spilled:
Wear appropriate respiratory and protective equipment specified in section VIII. Isolate spill area,
provide ventilation and extinguish sources of ignition. Vacuum up spill using a high efficiency
particulate absolute (HEPA) air filter and place in a closed container for proper disposal. Take
care not to raise dust.

Waste disposal method:
Dispose of in accordance with state, local, and federal regulations.

Hazard Label Information:
Store in cool, dry area and in tightly sealed container. Wash thoroughly after handling.

SECTION VIII - CONTROL MEASURES

Protective Equipment Summary (Hazard Label Information):
NIOSH approved respirator, impervious gloves, safety glasses, clothes to prevent contact.

Ventilation:
Local Exhaust:  To maintain concentration at low exposure levels.
Mechanical (General):  Recommended.

Work/Hygienic/Maintenance Practices:
Implement engineering and work practice controls to reduce and maintain concentration of exposure at
low levels. Use good housekeeping and sanitation practices. Do not use tobacco or food in work area.
Wash thoroughly before eating or smoking. Do not blow dust off clothing or skin with compressed air.

Please be advised that N/A can either mean Not Applicable or No Data Has Been Established